

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	WEARPLATE
Job Number	:	32873			
Estimate Number	:	10315			
P.O. Number	:	N/A	Part Number	:	D265635
This Issue	:	6/7/2007	S.O. No.	:	N/A
Prsht Rev.	:	NC	Drawing Number	:	D2656 REV D
First Issue	:	N/A	Project Number	:	N/A
Previous Run	:	30554	Type	:	PURCHASED PARTS
			Drawing Revision	:	D
			Material	:	N/A
			Due Date	:	6/26/2007
Written By	:	<u>[Signature]</u>	Qty:		30 Um: Each
Checked & Approved By	:	<u>[Signature] 07-06-08</u>			
Comment	:	Est: D 02.10.25 Re-format KJ/RF			
		Est Rev:E Now on Waterjet 06-08-29 JLM			

Job Number:

Seq. #:	Machine Or Operation:	Description :
1	1000	1000
2	1000	1000
3	1000	1000
4	1000	1000
5	1000	1000
6	1000	1000
7	1000	1000
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99	1000	1000
100	1000	1000

1.0 M1010S20GA 1010/1025/A21/6aA SHEET

Comment: Qty.: 0.3750 sf(s)/Unit Total : 11.2500 sf(s)

1010/1025/A21/6aA SHEET

20 GAUGE .040" THK

Batch:

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

Comment: FLOW WATER JET

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

Comment: SECOND CHECK

5.0 BRAKE NC NC BRAKE

Comment: NC BRAKE

1-Deburr if necessary → 5A0 02107130 (30)
2-Form on Brake as per Dwg D2656 using Jigs DT8261 and DT8326.
3-Identify as D2656-35.

FF 07-08-07

30

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 6/7/2007 3:34:22 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 32873

Part Number: D265635

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/08/08

x30

7.0

POWDER COATING

POWDER COATING



M 104 846



30X

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

M-L

07/08/09

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



30

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PZ 07/08/13

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: EP 14

M-L-BR

0708-10

30

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

0708-13

Job Completion



CL 07/08/10

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____



NCR:

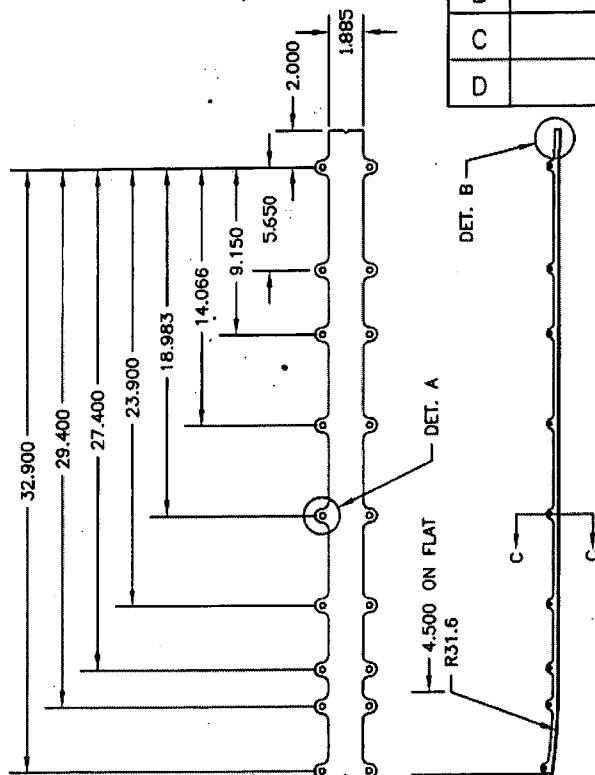
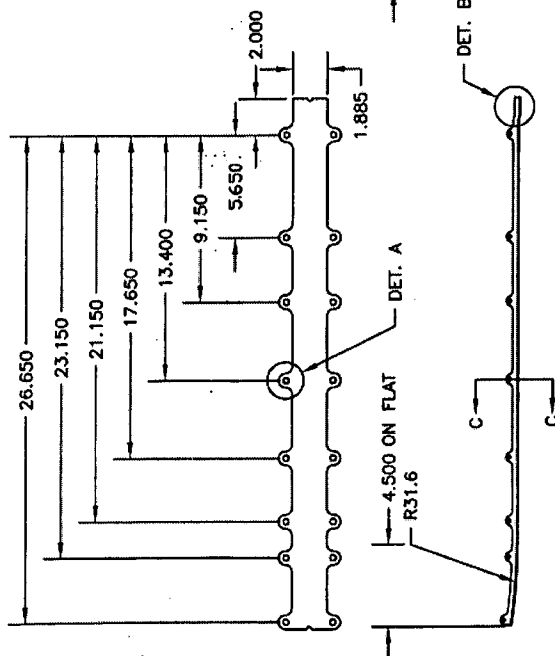
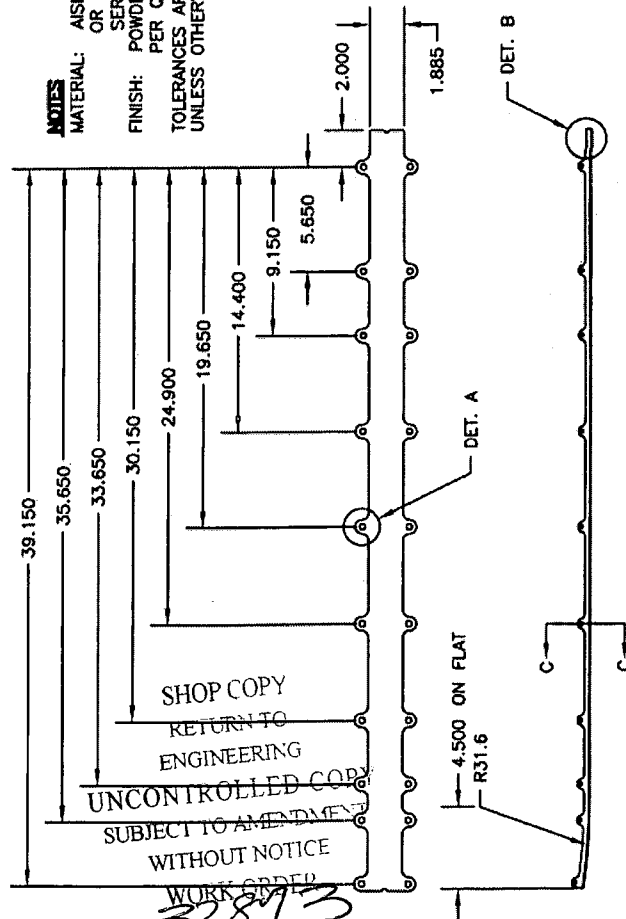
WORK ORDER NON-CONFORMANCE (NCR)

DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN DS		DRAWN BY CP		DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED 		APPROVED 		DRAWING NO. D2656	REV. D SHEET 1 OF 4
DATE 05.08.17		TITLE WEARSHOE		SCALE 1:10	
A	97:03:25		NEW ISSUE		
B	97:06:02		CHANGED TABS		
C	97:06:26		R31.6 WAS R19.5		
D	05.08.17		ENLARGE ALL HOLES TO IMPROVE FIT		

D2656-13**D2656-11****D2656-15**

NOTES:
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008
OR CSA C40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANDTEX (4.3.5.6)
PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED

RELEASED
05-09-08

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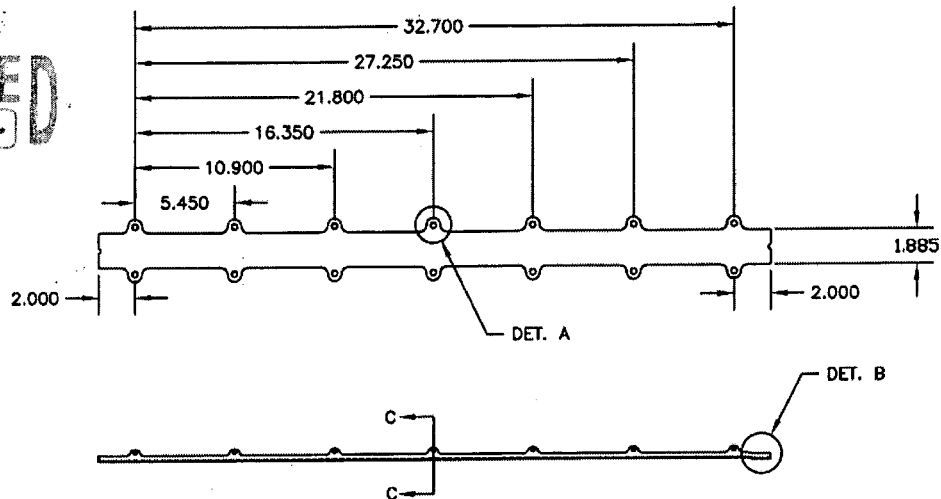
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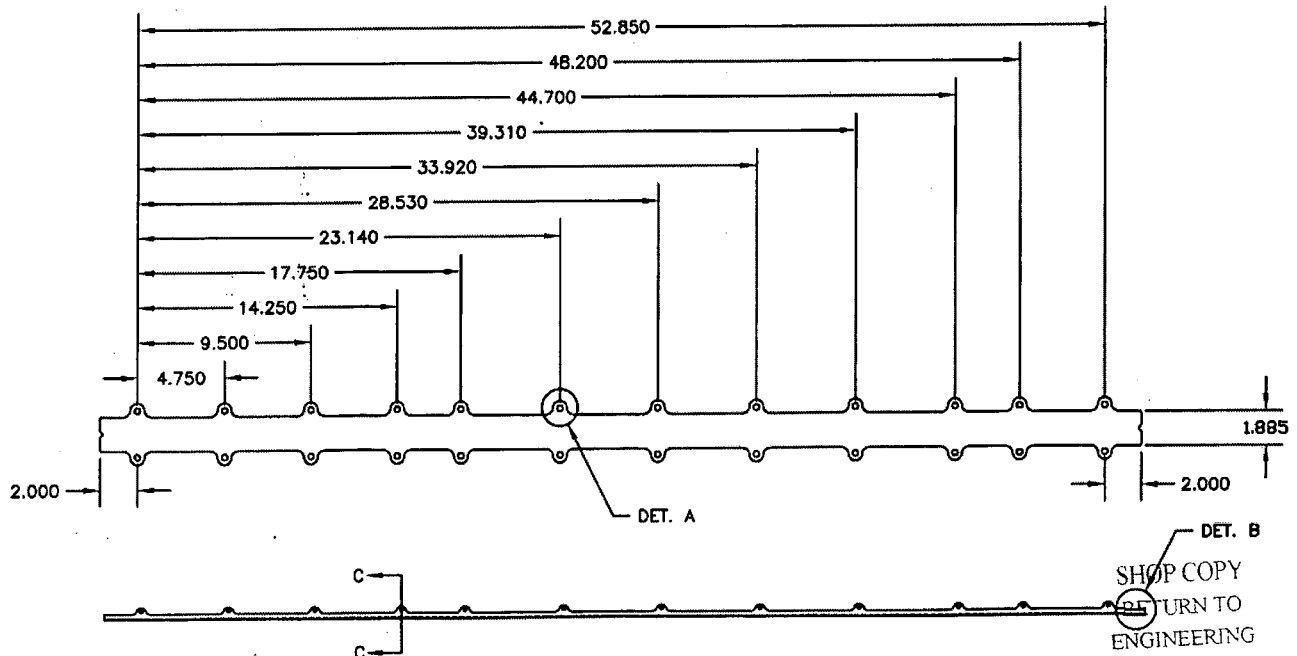
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DATE 05.08.17	TITLE WEARSHOE		SCALE 1:10

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DS-09-06

D2656-21



D2656-23



NOTES

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
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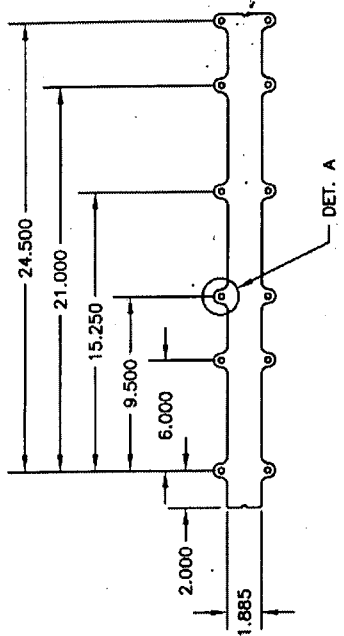
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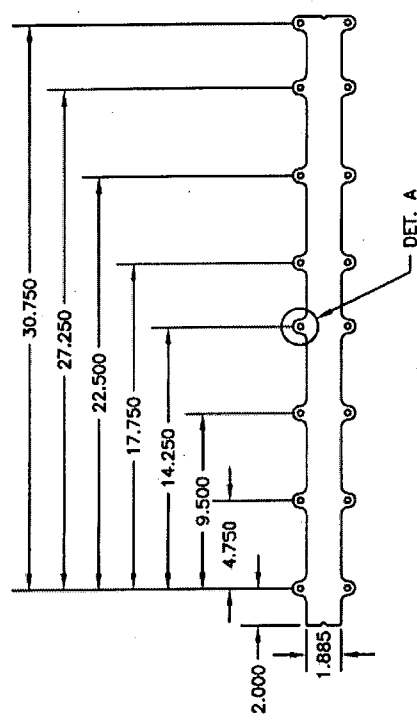


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DATE 05.08.17		TITLE WEARSHOE SCALE 1:10	

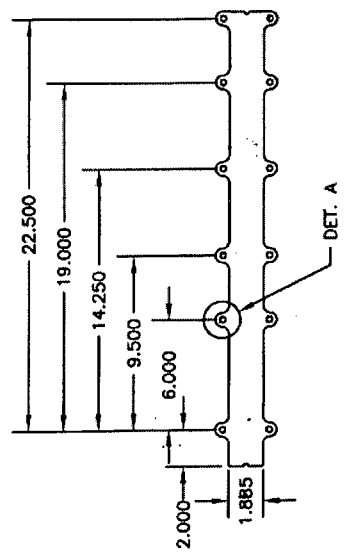
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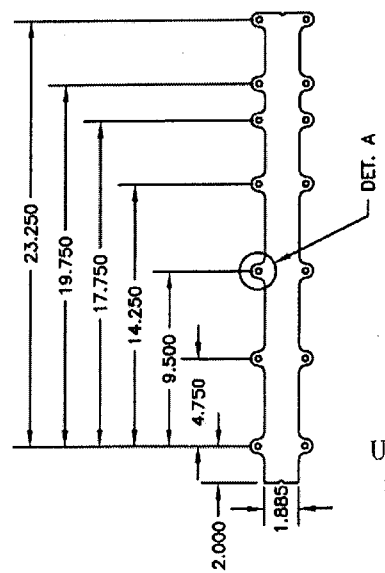
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D2656-31



D2656-35



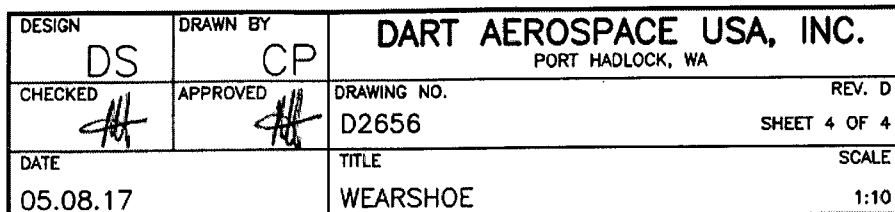
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05.09.06

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SERIES STEEL, 20 GAUGE (0.040 THICK)
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Technical drawing of a curved part. A dimension line with arrows at both ends indicates a radius of $R1.62$ for the inner curve. The part is shown in cross-section with hatching on the left and right sides.

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05.09.06

A schematic diagram of a pipe joint showing a 'LONG JOGGLE'. A large circle represents the pipe's cross-section. A horizontal line represents the pipe's axis. A section of the pipe is shown with a 15° bend. The distance from the center of the pipe to the start of the joggle is labeled '1.000'. The joggle itself is a section of the pipe that is bent upwards and then downwards, with a total vertical displacement of '0.040 JOGGLE'. The label 'LONG JOGGLE' is placed below the pipe.

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